



**INTERNATIONAL  
STEELS LIMITED**

**COLD ROLLED STEEL**



**INTERNATIONAL  
STEELS LIMITED**

**LARGEST FLAT STEEL MANUFACTURER  
AND EXPORTER IN PAKISTAN**



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# Cold Rolled Steel

ISL produces premium quality Cold Rolled Steel (Commonly known as Cold Rolled Coil “CRC”) on a modern and advanced Cold Rolling Mill designed by SMS Siemag, Germany. This state-of-the-art facility produces high quality steel products with outstanding finish and workability. ISL’s cold rolled steel is highly valued by customers in the automobile, home appliances, furniture, drum, tube, filter, tin plate and various other industrial segments.

ISL’s CRC is provided in a range of product specifications, ranging from drawing to structural, to meet our customers’ specific requirements. After the recent expansion, ISL has the capacity to produce 1,000,000 MT of CRC annually.



## MAX. WIDTH & THICKNESS\*

- 1,250 mm
- 0.15 mm - 3.00 mm  
(0.006" - 0.118")

## GRADES

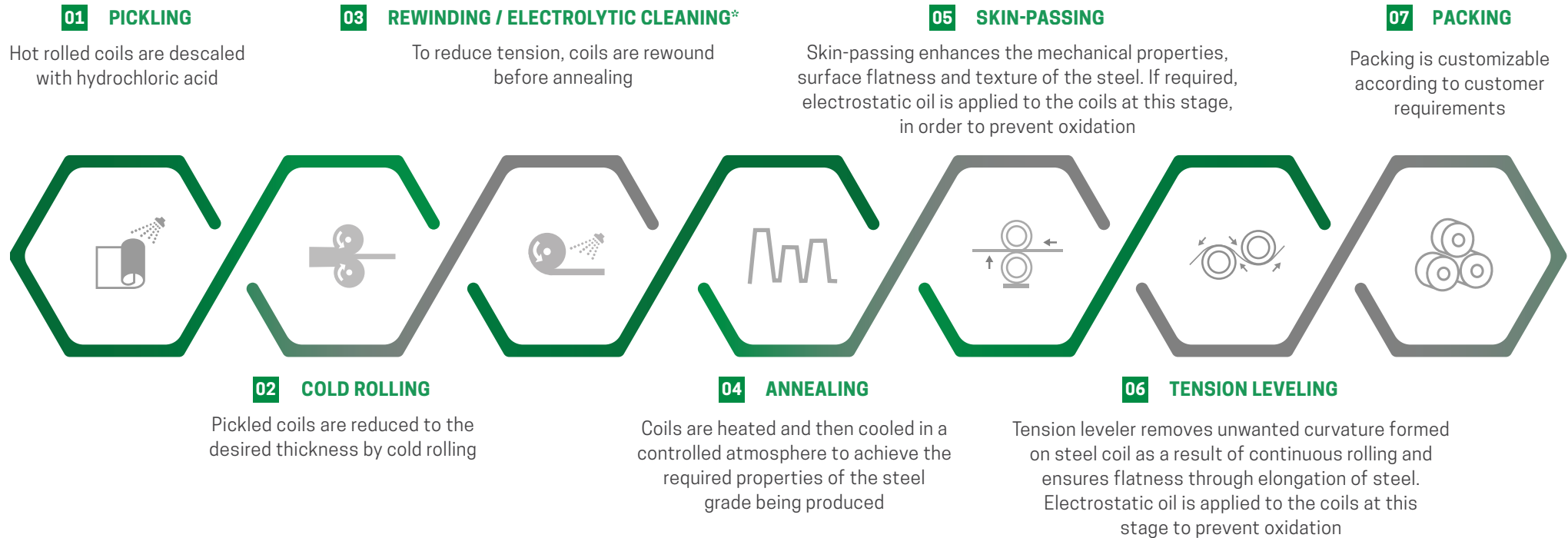
As per ASTM A1008, JIS G3141  
and equivalent standards

## PROPERTIES

- Annealed, Skin-passed
- As Rolled
- Bright and Dull Finish
- Oiled / Unoiled



# Manufacturing Process



\*Electrolytic Cleaning Line (ECL) improves the surface quality of our products specifically for automotive and appliances sector by cleaning the remaining rolling emulsion and iron fines.

## Manufacturing Standards

Our products are manufactured as per ASTM A1008, JIS G3141 and equivalent standards related to commercial and structural grades in sheets and coils.



# Production Facilities

Strategically located in the heart of Pakistan's largest business hub - Karachi and in close proximity of the sea port, ISL's cold rolled steel manufacturing facility has a production capability of 1,000,000 MT per annum.

## Technology Partners

ISL uses some of the world's most advanced steel-making equipment, supplied by internationally renowned manufacturers, such as:



## Grades and Specifications

TYPE	ASTM A1008 GRADES	JIS G3141 GRADES	APPLICABLE NOMINAL THICKNESS	STANDARD WIDTH AVAILABLE BEFORE SLITTING
Commercial	CS Type A / B / C - - -	SPCC SPCC-1 SPCC-4 SPCC-8	0.006" - 0.118" (0.15 mm - 3.00 mm) 0.006" - 0.118" (0.15 mm - 3.00 mm) 0.027" - 0.078" (0.70 mm - 2.00 mm) 0.006" - 0.118" (0.15 mm - 3.00 mm)	29.53" - 49.21" (750 mm - 1,250 mm)
Drawing	DS Type A / B EDDS	SPCE SPCG	0.019" - 0.118" (0.50 mm - 2.00 mm) 0.019" - 0.118" (0.50 mm - 2.00 mm)	
Structural	SS80	-	0.006" - 0.118" (0.15 mm - 3.00 mm)	
Automotive	-	SPCF - 440	0.023" - 0.118" (0.60 mm - 2.00 mm)	
High Carbon Structural Grade	Grade 1050	S50C	0.023" - 0.059" (0.70 mm - 1.50 mm)	0.027" - 39.37" (750 mm - 1,000 mm)

\*Thickness tolerance: 1/2 of ASTM A568 and 1/2 of JIS G3141











# Quality Assurance Tests

ISL carries out various quality assurance tests to ensure that the material complies with the usage parameters.

QUALITY TESTS PERFORMED	EQUIPMENT
TENSILE TEST	Universal tensile testing machine, Precision tensile testing machine with arrangement for determining R value and N value
CUPPING TEST	Cupping test machine
HARDNESS TEST	Vickers hardness tester, Rockwell superficial hardness tester
BEND TEST	Hydraulic flattening press
FLUTING TEST	Fluting mandrel
SURFACE FINISH	Surface roughness tester
FLATNESS MEASUREMENT	Surface plate



ISO 9001: 2015 Quality Management System  
ISO 14001: 2015 Environment Management System  
ISO 45001: 2018 Occupational Health & Safety Management System





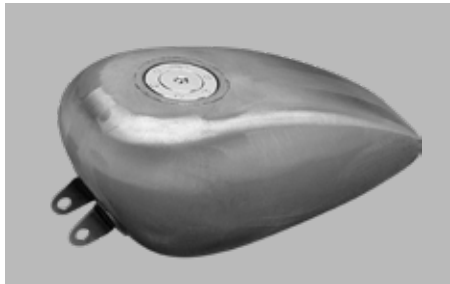






# Applications

**AUTOMOTIVE  
COMPONENTS**



**HARDWARE AND  
SANITARY**



**GATES AND  
DOOR FRAMES**



**PACKAGING DRUMS**



**DOMESTIC  
APPLIANCES**



**ELECTRICAL  
GOODS**



**OIL FILTERS**



**BASE MATERIAL FOR  
GALVANIZING AND  
COATING**



**SWITCH GEARS**



**TUBES AND  
SECTIONS**







# Why ISL?



## AVAILABILITY

ISL's efficient inventory and supply chain management system ensures that running items are available ex-stock.



## GLOBAL FOOTPRINT

With close proximity to the country's sea port, ISL has a strategic location that provides efficient access to regional and international markets.



## NATION-WIDE SALES NETWORK

A vast nationwide dealership network caters to all major cities of Pakistan.



## CUSTOMIZATION

ISL offers various value-added products and services as per customer requirements, ranging from special grade steel products to services like custom cutting and slitting.



## PRODUCT QUALITY

ISL's products are manufactured using high-quality raw material sourced from world's leading tier-1 mills. The steel produced in ISL's cutting-edge facility completely conforms to the global standards of steel manufacturing.



## PRECISE DIMENSIONAL TOLERANCE

Minimal deviation in mechanical properties due to state-of-the-art production and quality control systems.



## AFTER SALES SUPPORT

ISL being a customer-centric company, ensures peace of mind to its customers with its comprehensive after sales support and swift handling of complaints and queries.



## PACKING STANDARDS

Exceptional packaging standards ensure that ISL products reach their destinations in a prime and "mill fresh" condition.





# Value-added Services

## CUT-TO-LENGTH

ISL has the capacity to provide cut-to-length material depending on customer requirements.



### THICKNESS RANGE

0.15 mm to 3.00 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### CUTTING WIDTH

min. 400 mm, max. 1,250 mm



### CUTTING LENGTH

min. 300 mm, max. 5,000 mm



### PALLET WEIGHT

2.5 MT max.



### TOLERANCE OF CUTTING LENGTH

+/- 1 mm max.







## SLITTING SPECIFICATIONS

ISL's Service Center has the capability to provide slitted coils as specified by customers.



### THICKNESS RANGE

0.15 mm – 2.60 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### INTERNAL DIAMETER

508 mm



### EXTERNAL DIAMETER

1,700 mm



### SLIT WIDTH TOLERANCE

+/- 0.1 mm max.



### MINIMUM SLITTED WIDTH

25 mm





# Transport and Handling Precautions



## LIFTING DEVICES

Always use proper lifting devices like C-hook or parallel hooks, magnetic lifters, nylon slings etc. to lift, load and unload coils and sheet packets.



## RUBBER SHEETS

When transporting coils in trucks, use rubber sheets beneath the coils or an exclusive transport stand.



## SKIDS

While stacking the coils on floor, ensure that they are placed on proper skids to avoid formation of dents.



## MOVING & SHIFTING

While using lifter, always carry sheets in a packed condition to prevent them from slipping or getting scratched.



## HANDLING WITH SLINGS

Nylon slings are preferred. Use rubber pads on coils where the sling comes in contact with them.



## SECURE LASHING

While transporting in containers, coils must be lashed adequately and securely to avoid damage to the products.



## SECURE STACKING

While transporting, ensure that the stacked sheets are firmly secured down, to avoid them slipping off due to vibrations and movements.



## SLINGS & ROPES

Secure coils and sheet packets with slings/chains/ropes while transporting in trucks. Use rubber pads between these fasteners and steel products.



## FORKLIFT

Do not push cut-sheets or roll the coils with a forklift, since this could cause scratching.





# Storing Precautions



## DRY STORAGE

Keep the coil and sheets dry and store them in a well-ventilated place.



## AVOID WETNESS AND CONDENSATION

If wetness or condensation is found, then dry it at once. An effective measure is to dry a shipment with a fan or similar equipment while unpacking it.



## COVERED STORAGE

Always store the sheets in a covered storage area.



## OPEN STORAGE

Although not recommended, if in any case the sheets must be stored in the open, the following precautions should be taken:

- Put sleepers such as square pieces of lumber at proper intervals on the ground and then place the sheets on top of them.
- Lay sleepers on flat ground. The tops of the sleepers must be equally leveled to prevent the sheets from warping.
- Ensure air circulation.
- Ensure that the sheets are covered with waterproof sheeting or canvas to protect them from rain and sunlight.





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**COLOR COATED STEEL**





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# Color Coated Steel

ISL's Continuous Color Coating facility produces color coated steel using a Wet Paint Coating technology. The 84,000 MT state-of-the-art facility processes and coats a wide range of substrates like cold rolled, galvanized, galvalume, aluminum and stainless steel, in any imaginable color.

The high-quality color coating enhances the corrosion resistance of substrates and adds to their aesthetic appeal. The color coated steel produced at ISL is stain-resistant, corrosion-resistant and scratch-resistant, which makes it ideal for various commercial and industrial applications.



## MAX. WIDTH & THICKNESS\*

- 1,250 mm
- 0.28 mm - 1.50 mm  
(0.011" - 0.060")

## GRADES

As per ASTM A755, JIS G3312 and equivalent standards

## PROPERTIES

- Heat Cured Paint on GI Substrate
- Single / Double Sided Painted
- Finish Coat (Polyester / PVDF)





# Manufacturing Process

## 01 DEGREASING

The coil is degreased to remove machining fluids and other contaminants

## 03 PRIMER COATING

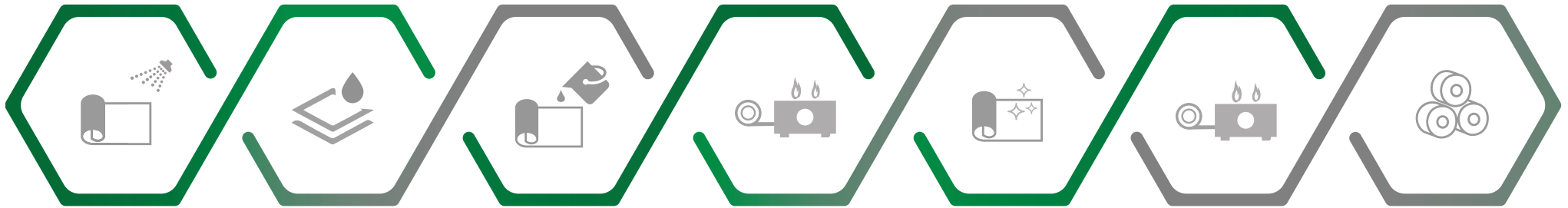
Primer is applied to ensure better adhesion of paint to the surface while providing additional protection to the material

## 05 FINISH COATING

At this stage, top coat and backer coat are applied to the primed material

## 07 RECOILER

Recoils the steel for packing and dispatch



## 02 CHEMICAL TREATMENT

A thin layer of chromate is applied in order to prepare the steel for primer coating

## 04 PRIME OVEN

Primer coated steel is baked in an oven to ensure adhesion to the substrate

## 06 FINISH OVEN

The final coat is baked again to ensure permanency of the surface coat

## Manufacturing Standards

Our products are manufactured as per ASTM A755, JIS G3312 and equivalent standards related to commercial and structural grades in sheets and coils.

# Paint Systems

ISL uses Polyester (PE), Polyvinylidene Difluoride (PVDF) and Polyamide paint systems.



## PE PAINT SYSTEM

PE paint system is economical and is recommended for materials exposed to normal atmospheric conditions.



## POLYVINYLIDENE DIFLUORIDE (PVDF) PAINT SYSTEM

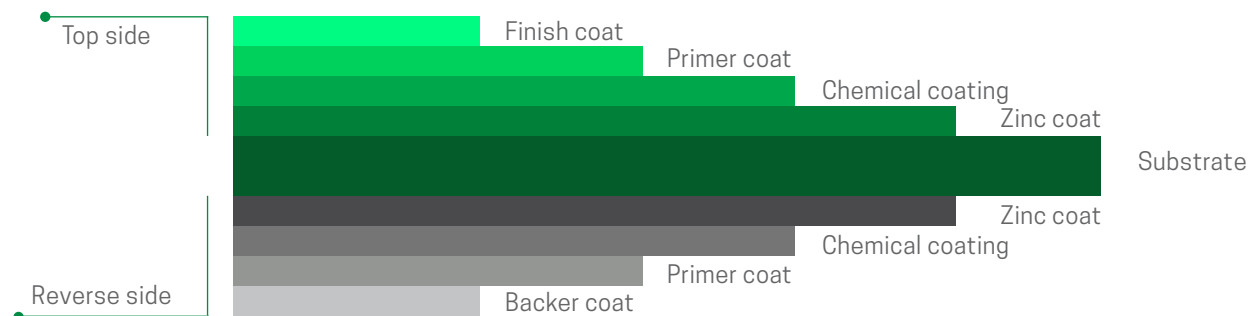
Polyvinylidene Difluoride PVDF paint is used on materials exposed to severe atmospheric conditions due to its stable corrosion and UV resistance.



## POLYAMIDE PAINT SYSTEM

Being UV durable, oxidation and scratch-resistant; the Polyamide paint system in combination with high-build primers, is used on materials exposed to extremely corrosive environments.

## MATERIAL COMPOSITION



## STANDARD PRODUCT

Top side finish coating, reverse side primer plus backer coat





# Production Facilities

## Two Coat - Two Bake system

ISL's color coating line applies uniform color thickness and highly reproducible colors and gloss levels, thanks to the Two coat - Two bake system that enables application of primer and top coat in the same run. Different color coats can be applied to the front and back simultaneously.

## Grades and Specifications

Applicable Nominal Thickness	0.011" - 0.060" (0.28 mm - 1.50 mm)
Standard Width Available before Slitting	29.53" - 49.21" (750 mm - 1,250)
Coil weight (MT)	1.5 - 10
Coil ID (mm)	20" / 508 mm
Total coating thickness (micron)	30 - 100 (including metallic coat, top, back primer)
Substrates	Galvanized steel, Galvalume and Aluminium
Finishes	Smooth, Matt, High Gloss and Grain
ASTM A755 Grades	CS Type A / B
JIS G3312 Grades	CGCC
Zinc Coating (gm/m <sup>2</sup> )	Z50 - Z180
Base Material	Galvanized : As per ASTM A653 / JIS G3302 / EN 10327 Galvalume : As per ASTM A792 Aluminium : As per ASTM B209

\*Thickness tolerance: 1/2 of ASTM A924 and 1/2 of JIS G3312



# Quality Assurance Tests

PROPERTIES	TEST	TESTING STANDARDS			POLYESTER PAINT
COLOR COATED COILS AND SHEETS		JISG 3312	EN 10169	ASTMA 755	
Dry film thickness	Coating thickness	-	EN 13523 - 1	ASTM D 1186	As per order
Gloss	Specular gloss at 60°	13.2.3	EN 13523 - 2	ASTM D 523	20 - 90 GU
Scratch hardness	Pencil hardness	13.2.3	EN 13523 - 4	ASTM D 3363	H - 2H
Impact resistance	Reverse impact test	13.2.4	EN 13523 - 5	ASTM D 2794	100 kg - cm
Adhesion quality	Cupping test	13.2.5	EN 13523 - 6	ASTM D 643	6.5 mm (min)
Flexibility	T-bend test	13.2.2	EN 13523 - 7	ASTM D 4145	1T - 5T
Corrosion resistance	Salt spray (fog) test	13.1.3	EN 13523 - 8	ASTM D 117	500 hrs
Solvent resistance	M.E.K. rubbing test	-	EN 13523 - 11	ASTM D 4213 ASTM D 5402	100 dr (min)
Adhesion	Cross hatch cutter with standard adhesion tape	13.2.2	EN ISO 2409	ASTM D 3359	4B
Measurement of color difference	Data color spectrometer	-	-	-	ECC standard or as per agreement with the customer



## TESTS FOR FALSE CEILING AND ROLLER SHUTTER APPLICATIONS

TEST STANDARD AS PER ECCA	FALSE CEILING APPLICATION	ROLLER SHUTTER APPLICATION
Coating thickness (Top)	20 microns +/-2	20 microns +/-2
Coating thickness (Bottom)	5 microns +/- 2	5 microns +/- 2
Gloss at 60	10 to 90%	20 to 35%
Pencil hardness	F-H	F-H
Impact (kg.cm)	32	32
Erichsen (mm)	5	5
Cross hatch	100%	100%
Radius bend	1T	1T
Solvent resistance	100	100
Humidity	Good	Excellent
Salt spray	Good	Excellent
Virtual inspection of color difference	Good	Good





# Applications



## AGRICULTURE

(Grain silos, sprayers, pans, feeding troughs)



## COLD STORAGES AND UNITS



## DOMESTIC USE

(Trunks, tubs, buckets, storage bins, water tanks)



## CONSTRUCTION



## ELECTRICAL APPLIANCES



## FURNITURE AND FIXTURES



## MEP APPLICATIONS

(Ducting, drums/barrels, containers, thermal cladding, air-conditioning ducts, railway coaches and others)



## FALSE CEILING



## OUTDOOR APPLICATIONS





# Why ISL?



## AVAILABILITY

ISL's efficient inventory management system ensures that running items are available ex-stock.



## GLOBAL FOOTPRINT

With close proximity to the country's sea port, ISL has a strategic location that provides efficient access to regional and international markets.



## NATION-WIDE SALES NETWORK

A vast nationwide dealership network caters to all major cities of Pakistan.



## CUSTOMIZATION

ISL offers various value-added products and services as per customer requirements, ranging from special grade steel products to services like custom cutting and slitting.



## PRODUCT QUALITY

ISL's products are manufactured using high-quality raw material sourced from world's leading tier-1 mills. The steel produced in ISL's cutting-edge facility completely conforms to the global standards of steel manufacturing.



## PRECISE DIMENSIONAL TOLERANCE

Minimal deviation in mechanical properties due to state-of-the-art production and quality control systems.



## ENDURANCE

ISL's color coated steel is durable, corrosion-resistant and endures extreme weather conditions.



## SUPERIOR AESTHETICS

Wide range of colors and profiles are available which can be chosen according to the preference, usage and purpose.



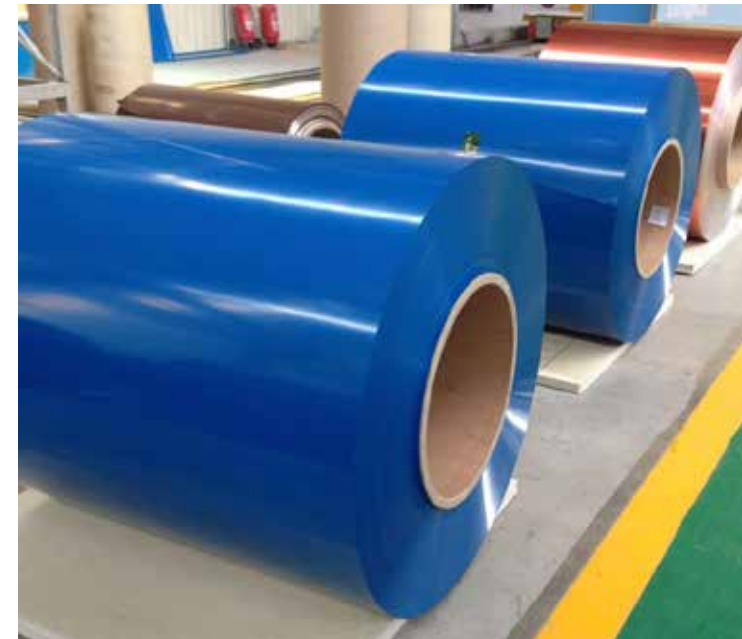
## AFTER SALES SUPPORT

ISL being a customer-centric company, ensures peace of mind to its customers with its comprehensive after sales support and swift handling of complaints and queries.



## PACKING STANDARDS

Exceptional packaging standards ensure that ISL products reach their destinations in a prime and "mill fresh" condition.







# Value-added Services

## CUT-TO-LENGTH

ISL has the capacity to provide cut-to-length material depending on customer requirements.



### THICKNESS RANGE

0.28 mm to 1.50 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### CUTTING WIDTH

min. 400 mm, max. 1,250 mm



### CUTTING LENGTH

min. 300 mm, max. 5,000 mm



### PALLET WEIGHT

2.5 MT max.



### TOLERANCE OF CUTTING LENGTH

+/- 1 mm max.





## SLITTING SPECIFICATIONS

ISL's Service Center has the capability to provide slitted coils as specified by customers.



### THICKNESS RANGE

0.15 mm – 2.60 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### INTERNAL DIAMETER

508 mm



### EXTERNAL DIAMETER

1,700 mm max.



### SLIT WIDTH TOLERANCE

+/- 0.1 mm



### MINIMUM SLITTED WIDTH

25 mm





# Profile Specifications

## Features :

**Light Weight:** ISL's color coated profiles can easily be installed or dismantled.

**Fine Finish:** These sheets are uniformly coated to offer superior finish and aesthetics.

**Heat Insulation:** The color coating on these sheets have strong heat insulating properties.

**Water Resistant:** With water resistant properties, these sheets are rust-proof.

**Weather Resistant:** Without getting damaged, color coated steel can bear extreme weather conditions.

**High Strength:** Better tensile strength enable these sheets to bear heavy loads.

**Attractive Appearance:** ISL's color coated profiles are available in an attractive range of colors that makes them appealing in look.

**Durability:** ISL's color coated profiles are highly durable and do not require any additional protective coating; this makes them an economical building material.

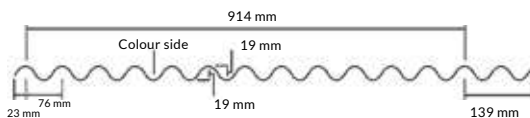
## Applications :

Storage buildings or warehouses, exhibition halls, gymnasiums, industrial buildings, shopping malls, glasshouses, household roofing, commercial buildings etc.

ISL offers these types of profiled sheets :

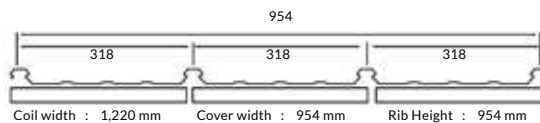
### SINUSOIDAL

Coil Width	:	914/1,000/1,219 mm
Effective Width	:	760/846/1,064 mm
Radius	:	20 mm
Depth	:	16 mm
Pitch	:	65.9 mm
Thickness	:	0.3 mm to 0.60 mm



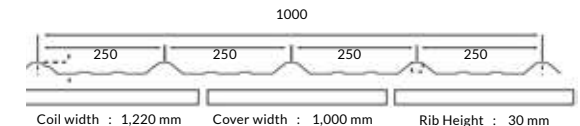
### CLIP LOCK

Coil width	:	1,219 mm
Effective Width	:	954 mm
Depth	:	42 mm
Pitch	:	315 mm
Thickness	:	0.40 mm to 0.60 mm



### SCREW DOWN

Coil width	:	1,219 mm
Effective Width	:	1,000 mm
Depth	:	30 mm
Pitch	:	250 mm
Thickness	:	0.30 mm to 0.70 mm





# Transport and Handling Precautions



## LIFTING DEVICES

Always use proper lifting devices like C-hook or parallel hooks, magnetic lifters, nylon slings etc. to lift, load and unload coils and sheet packets.



## RUBBER SHEETS

When transporting coils in trucks, use rubber sheets beneath the coils or an exclusive transport stand.



## SKIDS

While stacking the coils on floor, ensure that they are placed on proper skids to avoid formation of dents.



## HANDLING WITH SLINGS

Nylon slings are preferred. Use rubber pads on coils where the sling comes in contact with them.



## SECURE LASHING

While transporting in containers, coils must be lashed adequately and securely to avoid damage to the products.



## SECURE STACKING

While transporting, ensure that the stacked sheets are firmly secured down, to avoid them slipping off due to vibrations and movements.



## FORKLIFT

Do not push cut-sheets or roll the coils with a forklift, since this could cause scratching.



## SLINGS & ROPES

Secure coils and sheet packets with slings/chains/ropes while transporting in trucks. Use rubber pads between these fasteners and steel products.



## MOVING & SHIFTING

While using lifter, always carry sheets in a packed condition to prevent them from slipping or getting scratched.



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**INTERNATIONAL  
STEELS LIMITED**

**HOT DIP GALVANIZED STEEL**





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# Hot Dip Galvanized Steel

ISL's Hot Dip Galvanized Steel is produced on a state-of-the-art, fully automated production line. The best available raw materials and processes are applied under controlled conditions to produce material of the highest quality.

With a production capacity of 460,000 MT, ISL's Galvanizing facility produces products of high quality and endurance, thanks to a dynamic production team and rigorous quality control systems.



## MAX. WIDTH & THICKNESS\*

- 1,250 mm
- 0.18 mm - 2.50 mm  
(0.007" - 0.098")

## GRADES

As per ASTM A653, JIS G3302  
and equivalent standards

## PROPERTIES

- Regular / Suppressed Spangle
- Chromated and Dried
- Skin-passed / Non skin-passed





# Manufacturing Process

## 01 DEGREASING & ELECTROLYTIC CLEANING

In order to achieve better coating adhesion, the steel's surface is rinsed and air-dried to get rid of residual electrostatic oil

## 03 GALVANIZING

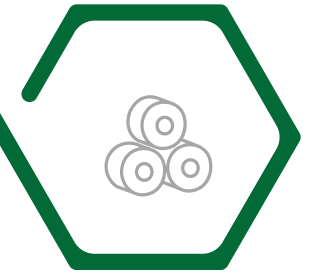
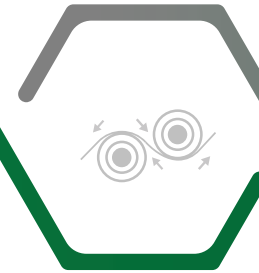
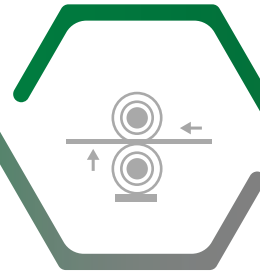
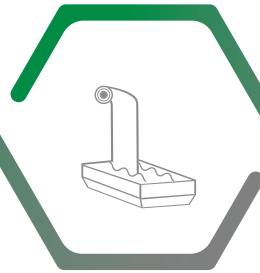
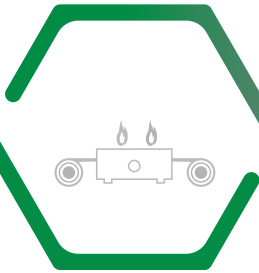
The annealed steel is then immersed in a molten zinc pot under an inert atmosphere, which forms a protective layer around the steel

## 05 TENSION LEVELER

Tension leveler reduces any shape defects and ensures flatness through elongation of steel

## 07 PACKING

Packing is customizable according to customer requirements



## 02 CONTINUOUS ANNEALING

Cold rolled coils are annealed in a continuous NOX furnace

## 04 SKIN-PASSING

Skin Passing is done to reduce strain marks and impart a uniform surface texture on the coated product (If specified by the customer)

## 06 APPLICATION OF CHROMATE

A thin coat of chromate - a rust inhibitor, is applied to the hot dip galvanized product as it leaves the tension leveler. This chromate solution is squeegeed onto both surfaces and then air-dried

## Manufacturing Standards

Our products are manufactured as per ASTM A653, JIS G3302 and equivalent standards related to commercial and structural grades in sheets and coils.





# Production Facilities

In order to deliver quality products and to meet different customer requirements, ISL produces high-quality hot dip galvanized steel on two technologically advanced, fully automated continuous galvanizing lines. These galvanizing lines are equipped with cutting-edge galvanizing machinery, provided by some of the world's most renowned equipment-makers and suppliers.

## Technology Partners



## Grades and Specifications

TYPE	ASTM A653 GRADES	JIS G3302 GRADES	APPLICABLE NOMINAL THICKNESS*	STANDARD WIDTH AVAILABLE BEFORE SLITTING	ZINC COATING WEIGHT* (gm/m <sup>2</sup> )
Commercial	CS Type A / B	SGCC	0.007" - 0.098" (0.18 mm - 2.50 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	*Z60 - Z275
		SGCH	0.007" - 0.039" (0.18 mm - 1.00 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	
Forming	FS Type A / B		0.016" - 0.040" (0.40 mm - 1.00 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	
Structural	SS33	SGC340	0.007" - 0.098" (0.18 mm - 2.50 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	
	SS80	SGC570			
	SS40 SS50	SGC400 SGC440	0.012" - 0.079" (0.30 mm - 2.00 mm)	42.12" - 48.00" (1,070 mm - 1,219 mm)	
Drawing	DDS EDDS	SGCD	0.014" - 0.033" (0.36 mm - 0.85 mm)	48.00" (1,219 mm)	Z60 - Z100

\*Thickness tolerance: 1/2 of ASTM A568 and 1/2 of JIS G3141

\*Minimum zinc coating weight based on the zinc table

\*Other width and thicknesses can be made available on request



# QUALITY ASSURANCE TESTS

QUALITY TESTS PERFORMED	EQUIPMENT
ZINC COATING MASS IN LINE	Jasch gauge
ZINC COATING MASS LABORATORY	Weigh scale, glass ware, sample punch
ZINC POT CHEMISTRY ANALYZER	SPECTROMAXx
COATING ADHESION TEST	T bend tester
FLUTING TEST	Fluting tester
TENSILE TEST	Universal tensile testing machine
YIELD POINT TEST	Universal tensile testing machine
ELONGATION TEST	Universal tensile testing machine, vernier caliper
HARDNESS TEST	Rockwell hardness tester, Vickers hardness tester
BASE METAL THICKNESS	Micrometer
STRIP WIDTH	Measuring tape
STRIP FLATNESS	Surface plate
SURFACE DEFECTS	Strobe light for inspection , visual inspection, top and bottom of moving strip
CUPPING TEST	Cupping test machine
STRIP SAMPLING	Strip bench shear
DETERMINATION OF CHEMICAL COMPOSITION	Optical emission spectrometer for ferrous and non-ferrous materials

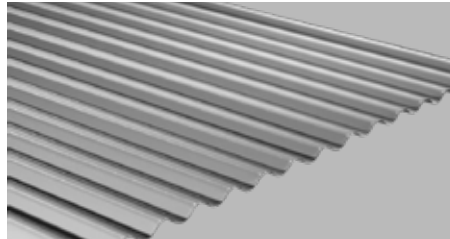




# Production Facilities



**CONSTRUCTION  
AND ROOFING**



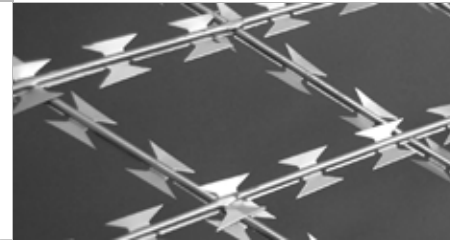
**HVAC  
AND DUCTING**



**PIPING**



**TRUNKS AND  
STORAGE BOXES**



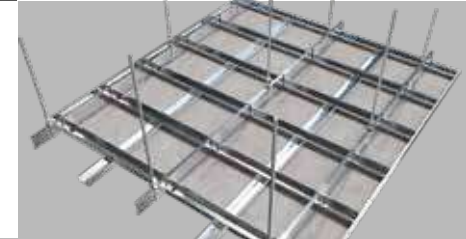
**RAZOR WIRE**



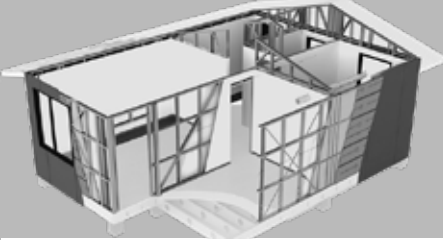
**GUARDRAILS, HANDRAILS  
AND STREET FURNITURE**



**SUSPENDED  
CEILINGS**



**INDUSTRIAL  
EQUIPMENT**



**LIGHT GAUGE  
STEEL STRUCTURES**



**OUTDOOR  
SIGNAGE**



**WALL  
PARTITIONS**



**AGRICULTURE AND  
HORTICULTURE**







# Why ISL?



## AVAILABILITY

ISL's efficient inventory management system ensures that running items are available ex-stock.



## GLOBAL FOOTPRINT

With close proximity to the sea port, ISL has a strategic location that provides efficient access to the domestic and international markets.



## NATION-WIDE SALES NETWORK

A vast nationwide dealership network caters to all major cities of Pakistan.



## CUSTOMIZATION

ISL offers various value-added products and services as per customer requirements, ranging from special grade steel products to services like custom cutting and slitting.



## PRODUCT QUALITY

ISL's products are manufactured using premium quality raw material sourced from world's leading tier-1 mills. The steel produced in ISL's cutting-edge facility completely conforms to the global standards of steel manufacturing.



## PRECISE DIMENSIONAL TOLERANCE

Minimal deviation in mechanical properties due to state-of-the-art production and quality control systems. The coating thicknesses are regular, predictable and easily specified.



## ENDURANCE

Strong adhesion of zinc with the base metal gives it long-lasting protection against corrosion, good service life, and formability in subsequent manufacturing processes.



## THREE WAY PROTECTION

The zinc coating slows down the weathering process, the protective layer sacrifices itself to any small areas exposed through drilling, cutting or accidental damage.



## AFTER SALES SUPPORT

ISL being a customer-centric company, ensures peace of mind to its customers with its comprehensive after sales support and swift handling of complaints and queries.



## PACKING STANDARDS

Exceptional packaging standards ensure that ISL products reach their destinations in a prime and "mill fresh" condition.





# Value-added Services

## CUT-TO-LENGTH

ISL has the capacity to provide cut-to-length material depending on customer requirements.



### THICKNESS RANGE

0.18 mm to 2.50 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### CUTTING WIDTH

min. 400 mm, max. 1,250 mm



### CUTTING LENGTH

min. 300 mm, max. 5,000 mm



### PALLET WEIGHT

2.5 MT max.



### TOLERANCE OF CUTTING LENGTH

+/- 1 mm max.





## SLITTING SPECIFICATIONS

ISL's Service Center has the capability to provide slitted coils as specified by customers.



### THICKNESS RANGE

0.15 mm – 2.60 mm



### COIL WIDTH

1,250 mm max.



### COIL WEIGHT

25 tons max.



### INTERNAL DIAMETER

508 mm



### EXTERNAL DIAMETER

1,700 mm max.



### SLIT WIDTH TOLERANCE

+/- 0.1 mm



### MINIMUM SLITTED WIDTH

25 mm



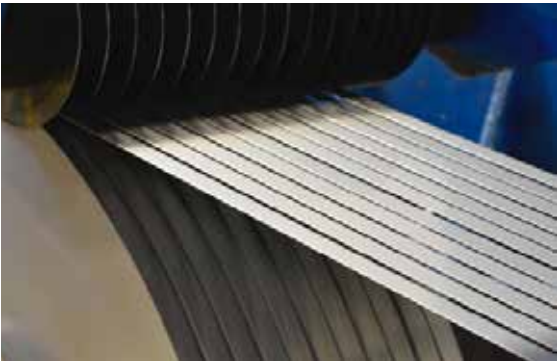




# Value-added Services

ISL Service Center shapes flat rolled steel into various forms for a wide range of industrial and commercial applications, ranging from profiles that form exceptionally durable structures to custom cut sheets and slitted coils that serve as ready-to-use input for various purposes.

## Slitting:



SLITTING SPECIFICATIONS

PARAMETERS	UNIT	VALUE
Min. Thickness	Inch / mm	0.0059" / 0.15 mm
Max. Thickness	Inch / mm	0.098" / 2.50 mm
Min. Width	Inch / mm	0.98" / 25 mm
Max. Width	Inch / mm	49.21" / 1,250 mm
Coil ID	Inch / mm	20" / 508 mm
Width Tolerance	+/- 0.0118"	

## Cut-to-Length:







CUT-TO-LENGTH SPECIFICATIONS

PARAMETERS	UNIT	VALUE
Min. Thickness	Inch / mm	0.0059" / 0.15 mm
Max. Thickness	Inch / mm	0.098" / 2.50 mm
Min. Width of Sheet	Inch / mm	15.74" / 400 mm
Max. Width of Sheet	Inch / mm	49.21" / 1,250 mm
Min. Length of Sheet	Inch / mm	11.811" / 300 mm
Max. Length of Sheet	Inch / mm	196.85" / 5,000 mm
Length Tolerance	+/- 0.039"	

## Profiles:



PROFILING SPECIFICATIONS

PROFILE	DIAGRAM	DIMENSIONS
Sinusoidal		0.0118" - 0.0236" 0.30 - 0.60 mm
Clip Lock		0.0157" - 0.0236" 0.40 - 0.60 mm
Screw Down		0.0118" - 0.0275" 0.30 - 0.70 mm
C Channels		0.0295" - 0.0452" 0.75 - 1.15 mm



# C and Z Purlins

ISL produces a broad range of structural channel sections and purlins for construction and solar-related applications such as Pre-Engineered Buildings, Light Gauge Steel Structures, and Solar Mounting Structures. They are primarily used to provide lightweight, economical, efficient roofing and cladding support systems for framed structures. The proven properties of these purlins make new construction systems cost-effective and safe, because of their high load-bearing capacity.

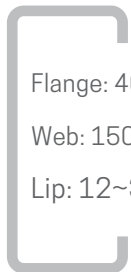
By providing ease of production, procurement, transportation, and assembly, C and Z purlins also increase the reliability, speed, and affordability of steel construction. Made from quality, Hi-Tensile galvanized steel, ISL Purlins are produced in the ISL manufacturing facility and can be supplied plain or punched as per the requirements of the customers.

ISL has two different machines to serve the demands of different types of customers.

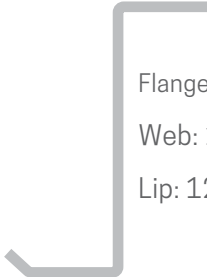
## Applications:

- Industrial and General Construction
- Halls, Sheds and Warehouse Construction
- Extensions and Refurbishments
- Commercial Buildings
- Modular Structures

## Specifications:



Flange: 40~100 mm  
Web: 150~450 mm  
Lip: 12~30 mm



Flange: 40~100 mm  
Web: 150~450 mm  
Lip: 12~30 mm



Flange: 58 mm  
Web: 152 mm  
Lip: 18 mm







# Transport and Handling Precautions



## LIFTING DEVICES

Always use proper lifting devices like C-hook or parallel hooks, magnetic lifters, nylon slings etc. to lift, load and unload coils and sheet packets.



## RUBBER SHEETS

When transporting coils in trucks, use rubber sheets beneath the coils or an exclusive transport stand.



## SKIDS

While stacking the coils on floor, ensure that they are placed on proper skids to avoid formation of dents.



## MOVING & SHIFTING

While using lifter, always carry sheets in a packed condition to prevent them from slipping or getting scratched.



## HANDLING WITH SLINGS

Nylon slings are preferred. Use rubber pads on coils where the sling comes in contact with them.



## SECURE LASHING

While transporting in containers, coils must be lashed adequately and securely to avoid damage to the products.



## SECURE STACKING

While transporting, ensure that the stacked sheets are firmly secured down, to avoid them slipping off due to vibrations and movements.



## SLINGS & ROPES

Secure coils and sheet packets with slings/chains/ropes while transporting in trucks. Use rubber pads between these fasteners and steel products.



## FORKLIFT

Do not push cut-sheets or roll the coils with a forklift, since this could cause scratching.



# Storing Precautions



## DRY STORAGE

Keep the coil and sheets dry and store them in a well-ventilated place.



## AVOID WETNESS AND CONDENSATION

If wetness or condensation is found, then dry it at once. An effective measure is to dry a shipment with a fan or similar equipment while unpacking it.



## COVERED STORAGE

Always store the sheets in a covered storage area.



## OPEN STORAGE

Although not recommended, if in any case the sheets must be stored in the open, the following precautions should be taken:

- Put sleepers such as square pieces of lumber at proper intervals on the ground and then place the sheets on top of them.
- Lay sleepers on flat ground. The tops of the sleepers must be equally leveled to prevent the sheets from warping.
- Ensure air circulation.
- Ensure that the sheets are covered with waterproof sheeting or canvas to protect them from rain and sunlight.







#### **ISL MANUFACTURING FACILITY**

399-405, Rehri Road, Landhi Industrial Area, Karachi  
Tel: +92 (21) 3501 3104 - 5 | Fax: +92 (21) 3501 3108

#### **ISL SERVICE CENTER**

Plot# LE-73-79, 102-103, 112-118, 125-129, Survey # NC.98, Near Arabian Country Club, National Industrial Park, Bin Qasim, Karachi

#### **HEAD OFFICE**

101, Beaumont Plaza, 10, Beaumont Road, Karachi - 75530  
Tel: +92 (21) 111 019 019 | Fax: +92 (21) 3568 0373

#### **REGIONAL OFFICE MULTAN**

Office No. 708-A, The United Mall, Abdali Road, Multan  
Tel: +92 (61) 4570 571

#### **REGIONAL OFFICE LAHORE**

Chinoy House, 6 Bank Square, Lahore - 54000  
Tel: +92 (42) 111 019 019

#### **REGIONAL OFFICE ISLAMABAD**

Office No. 303-A, 3rd Floor, Evacuee Trust Complex, Sector F-5/1, Aga Khan Road, Islamabad  
Tel: +92 (51) 2823 0412, +92 (51) 2823 0413



**EMAIL:** [info@isl.com.pk](mailto:info@isl.com.pk)  
**WEBSITE:** [www.isl.com.pk](http://www.isl.com.pk)





Shaping Tomorrow



**LARGEST FLAT STEEL MANUFACTURER  
AND EXPORTER IN PAKISTAN**



## CORPORATE PROFILE

International Steels Limited is the largest Flat Steel manufacturer and exporter in Pakistan.

Its state-of-the-art manufacturing complex is built on a 32-acre land in the port city of Karachi, Pakistan.

With a production capacity of 1,000,000 Metric Tons, International Steels Limited produces Cold Rolled and Coated Steels for numerous industrial and commercial applications. These high-precision steels are also exported to more than 20 countries globally, to serve as an essential input for various industries.

Driven by the Clean, Lean, and Green approach, the company maintains eco-friendly practices in its operations. The company also takes part in several CSR initiatives for social uplift.

### TOTAL INVESTMENT



**\$250**  
MILLION

### ANNUAL PRODUCTION



**1,000,000**  
METRIC TONS

### PRODUCTION FACILITY ON



**32**  
ACRES

### EXPORTING TO OVER



**20**  
COUNTRIES

## ORIGINAL EQUITY CONTRIBUTORS



**INTERNATIONAL  
INDUSTRIES LTD.**



**IFC**

International  
Finance Corporation  
WORLD BANK GROUP



**Sumitomo Corporation**



**JFE**

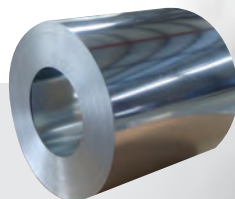
## PRODUCTION CAPABILITIES

ISL products are fully compliant with the national and global standards of steelmaking. As the largest manufacturer and exporter of flat steel products in Pakistan, ISL deploys the best available technology to deliver quality, reliability, and availability to provide sustenance to thousands of small and large-sized businesses across Pakistan as well as beyond international borders.



**COLD ROLLED STEEL**

**1,000,000**  
METRIC TONS

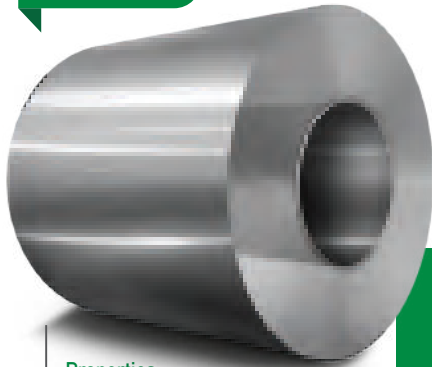


**HOT DIP GALVANIZED STEEL**

**450,000**  
METRIC TONS



## PRODUCTS



# COLD ROLLED STEEL

Manufactured as per the ASTM A1008, JIS G3141 and equivalent standards

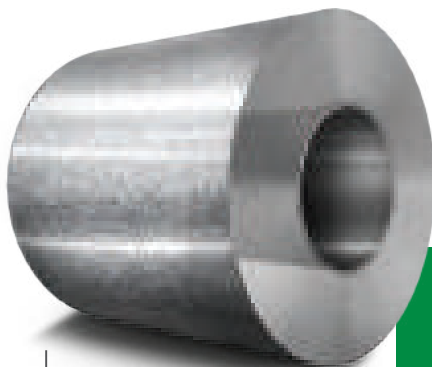
### Properties:

- Annealed
- Light Oiled
- Bright or Dull Finish
- Tension Levelled

### Thickness Tolerance:

1/2 of ASTM A568

Type	Grade	Applicable Nominal Thickness (Inches)	Standard Widths Available (Before Slitting)
Commercial	CS Type A CS Type B	0.006" - 0.118" (0.15 mm - 3.00 mm)	29.53" - 49.21" (750 mm - 1,250 mm)
Structural	SS 80	0.006" - 0.118" (0.15 mm - 3.00 mm)	29.53" - 49.21" (750 mm - 1,250 mm)



# HOT DIP GALVANIZED STEEL

Manufactured as per the ASTM A653, JIS G3302 and equivalent standards

### Properties:

- Regular / Suppressed Spangle
- Chromated and Dry
- Skin Passed / Non Skin Passed

### Thickness Tolerance:

1/2 of ASTM A924

Type	Grade	Applicable Nominal Thickness (Inches)	Standard Widths Available (Before Slitting)	Zinc Coating
Commercial	CS Type A/B FS Type A/B	0.007" - 0.098" (0.18 mm - 2.50 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	Z60 - Z275
SS Grades	SS 33 SS 80	0.007" - 0.098" (0.18 mm - 2.50 mm)	29.53" - 49.21" (750 mm - 1,250 mm)	Z60 - Z275
	SS 40 SS 50	0.0157" - 0.079" (0.40 mm - 2.00 mm)	42.12" & 48.00" (1,070 mm & 1,219 mm)	Z90 - Z275

## SERVICES

ISL Service Center shapes flat rolled steel into various forms for a wide range of industrial and commercial applications, ranging from profiles that form highly durable structures to custom-cut sheets and slitted coils that serve as ready-to-use input for various purposes.

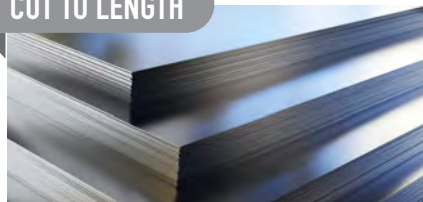
### SLITTING



#### Slitting Specifications

Parameters	Unit	Value
Min. Thickness	Inch/mm	0.0059"/0.15 mm
Max. Thickness	Inch/mm	0.098"/2.50 mm
Min. Width	Inch/mm	0.98"/25 mm
Max. Width	Inch/mm	49.21"/1,250 mm
Coil ID	Inch/mm	20"/508 mm
Width Tolerance	+/- 0.0118"	

### CUT TO LENGTH







#### Cut To Length Specifications

Parameters	Unit	Value
Min. Thickness	Inch/mm	0.0059"/0.15 mm
Max. Thickness	Inch/mm	0.098"/2.50 mm
Min. Width of Sheet	Inch/mm	15.74"/400 mm
Max. Width of Sheet	Inch/mm	49.21"/1,250 mm
Minimum Length of Sheet	Inch/mm	11.81"/300 mm
Max. Length of Sheet	Inch/mm	196.85"/5,000 mm
Length Tolerance	+/- 0.039"	

### PROFILES



#### Profile Specifications

Profile	Dimensions
Sinusoidal Profiles 	0.0118" - 0.0236" 0.30 - 0.60 mm
Clip Lock Profiles 	0.0157" - 0.0236" 0.40 - 0.60 mm
Screw Down 	0.0118" - 0.0275" 0.30 - 0.70 mm
C Channels 	0.0295" - 0.0452" 0.75 - 1.15 mm



## C AND Z PURLINS

ISL produces a broad range of structural channel sections and purlins for construction and solar-related applications such as Pre-Engineered Buildings, Light Gauge Steel Structures, and Solar Mounting Structures.

They are primarily used to provide lightweight, economical, efficient roofing and cladding support systems for framed structures. The proven properties of these purlins make new construction systems cost-effective and safe, because of their high load-bearing capacity. By providing ease of production, procurement, transportation, and assembly.

C and Z purlins also increase the reliability, speed, and affordability of steel construction. Made from quality, Hi-Tensile galvanized steel, ISL Purlins are produced in the ISL manufacturing facility and can be supplied plain or punched as per the requirements of the customers.

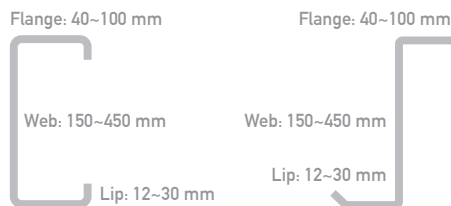
Our two different machines serve the demands of different types of clientele.

### Applications:

Industrial construction, hall and warehouse construction, extension construction and renovation, agricultural projects, commercial buildings, modular structures, and refurbishments.

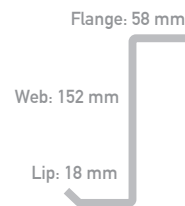
#### Specifications of C and Z Purlins Machine 1

Input Material	Cold Rolled / Hot Dip Galvanized Steel
Thickness Range	0.047"~0.118" (1.20 mm~3.00 mm)
Zinc Coating	14 microns - 38.5 micron
Web Size	5.90" - 17.71" (150 - 450 mm)
Flange Height	1.57" - 3.93" (40 - 100 mm)
Lip	0.47" - 1.18" (12 - 30 mm)



#### Specifications of Z Purlins Machine 2

Input Material	Cold Rolled / Hot Dip Galvanized Steel
Thickness Range	0.047" - 0.059" (1.20 mm~1.50 mm)
Zinc Coating	14 microns - 38.5 micron
Web Size	5.98" (152 mm)
Flange Height	2.28" (58 mm)
Lip	0.70" (18 mm)



## SEA WORTHY PACKAGING

- Cardboard Sleeves for up to 0.0157" (0.40mm) thickness.
- VCI film protected paper and polyethylene protective film up to 100 Micron for protection.
- Coils are placed on wooden pallets for CTL / Slitting orders.
- Cardboard Edge protectors are used to secure coils from any damage during transit.
- Outer Steel disk to avoid direct water or moisture penetration.



### Connect on WhatsApp :



#### Head Office:

101 Beaumont Plaza, 10 Beaumont Road  
Karachi 75530, Pakistan  
Tel: +9221-35680045-54  
UAN : +92 21-111-019-019  
Fax : +92 21-35680373



#### Factory:

399 - 404, Rehri Road  
Landhi, Karachi, Pakistan  
Tel: +92 21-35013104 - 5  
Fax: +92 21 35013108



#### Service Center:

Plot# LE-73-79, 102-103, 112-118, 125-129  
Survey # NC.98, Near Arabian Country Club,  
National Industrial Park, Bin Qasim,  
Karachi, Pakistan



ISO 9001: 2015 Quality Management System  
ISO 14001: 2015 Environment Management System  
ISO 45001: 2018 Occupational Health & Safety Management System